

Work Order ID 50632

July 17, 2009 12:43:04 PM

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Item ID: D205-523-023

Accept

Revision ID: O

Item Name: 300 Hour Inspection

Start Date: 7/17/09 Start Qty: 2.00

Required Date: 7/17/09 Req'd Qty: 2.00

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D205-523

Rev O

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Type labels per PPP D205-523-023

CHG 001

8 09/07/17

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

02 09/07/17 (2)

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

=> 8 09/07/17

(42) 0

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Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D205-523-023

Location:

PPP Rev: Draft

CZ 09/07/17 (2)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/07/17

h 5.5.17

Picklist Print

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Work Order ID: 50632

Parent Item: D205-523-023RevO

Parent Item Name: 300 Hour Inspection

Comments:

Start Date: 7/17/09

Required Date: 7/17/09

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L6	x2	Purchased	No			110	Each	799.0000	4.0000			



Nut

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST	799
105077	22
110002	271
111548	100
111578	400
19099	6

c2

AN960JD616



Washer

Purchased

No

110

Each

402.0000

4.0000



Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST	402
107242	3
107959	6
109371	8
110704	23
111193	18
111607	344

c2 09/07/17

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D3012-1RevA	x2	Manufactured	No			110	Each	26.0000	4.0000			
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Decal

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

26

47662

6

50508

20

D3012-3RevA	x2	Manufactured	No			110	Each	48.0000	4.0000			
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Decal

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

48

43757

18

47661

10

50509

20

D3012-5RevA	x2	Manufactured	No			110	Each	28.0000	4.0000			
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Decal

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

28

50173

28

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Shop Packet Print

09/07/17

Picklist Print

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Work Order ID: 50632

Parent Item: D205-523-023RevO

Parent Item Name: 300 Hour Inspection

Comments:

Start Date: 7/17/09

Required Date: 7/17/09

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5-14A <i>x4</i>		Purchased	No			110	Each	67.0000	8.0000			



Bolt

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

67

104547

2

106166

8

109282

11

111605

46

AN960JD516 *x8*

Purchased

No

110

Each

1,492.000

16.0000



Washer

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

1492

100564

2

106167

6

107534

34

107959

43

108246

46

108672

2

109059

49

109752

22

110363

46

110523

57

111279

185

112082

1000

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Shop Packet Print

Picklist Print

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MS21042L5

x4

Purchased

No

110

Each

728.0000

8.0000



Nut



C209107117

x2 kit

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

728

110382

10

111127

218

111636

500

8

C2

09107117

25.4 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-523-013	3.5 lb 1.59 kg	±34.5 in ±0.876 m	±120.75 in-lb ±1.39 m-kg	116.8 in 2.97 m	408.8 in-lb 4.72 m-kg

25.5 PARTS LIST

-013	-023	-043	Part No.	Description
X			D205-523-013	HELI-RAPPEL™ INSTALLATION
	X		D205-523-023	300 HOUR INSPECTION KIT
1		X	D205-523-043	SLIDE BAR ASSEMBLY
		1	D3011-1	RAPPEL SLIDE BAR
		2	33116	STUD FITTING
	2	2	MS21042L6	NUT (OR MS21042-6)
	2	2	AN960JD616	WASHER
	2	2	D3012-1	DECAL
	2	2	D3012-3	DECAL
	2	2	D3012-5	DECAL
1			D2224	RAPPEL ANCHOR
2			D2229	DOUBLER
4	4		AN5-14A	BOLT
8	8		AN960JD516	WASHER
4	4		MS21042L5	NUT (OR MS21042-5)

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